



Task – T1755552
Forge Facility Approval – Renewal
(Amended)
Certificate No. FOR-T1755552

Attention: Rob Balizet, Canton Drop Forge (135170)

The documents shown in the attached list are reviewed or filed for reference in accordance with the applicable requirements of the following and the facility is considered approved to manufacture forgings for hull & machinery components as outlined in the process/product approval.

1. ABS Rules for Materials and Welding Part 2 (2018)

Please note it is the responsibility of the facility to inform ABS of any changes to the manufacturing parameters and request annual endorsement survey or renewal of approval prior to the five year expiry date.

For any clarifications, contact Satya Meruva at +1 281 877 6656, smeruva@eagle.org.

Very truly yours,

Wei-Biao (Bill) Shi
Vice President

Electronically Signed by: Satya Meruva



Documents List

Drawing No.	Rev. No.	Title	Status
Correspondence	-	Corres.	Correspondence
Cert ABS example 2015 Die 9152 Packlist 15-38329	-	Cert ABS example 2015 Die 9152 Packlist 15-38329	Reviewed
18-0736 ABS AMERICAS	-	Purchase Order	Filed by ABS for Reference Only
ABS Corrective Action	-	ABS Corrective Action	Filed by ABS for Reference Only
CDF_SRI_AS9100-EXP_2018-09-14	-	Certificate	Filed by ABS for Reference Only
CDF_SRI_ISO9100-EXP_2018-09-14	-	Certificate	Filed by ABS for Reference Only

Electronic copies of the documents, appropriately stamped are available through the ABS Eagle Construct Engineering Manager (O2E), Web portal.

Process/Product Approval

Grade	Non-ABS Grades: Carbon, Low & High Alloy Steels
Melting Practice	ABS Approved Sources
Casting Practice	ABS Approved Sources
Manufacturing Practice	Open Die Forging / Closed Die Forging
Maximum Weight	240 kg (525 lbs)
Heat Treatment Facility	In-House
Product Examples	Gear, Shaft, Spur Gear-Shaft, Multiple Spur Pinion, etc.

Note: Weld repair is generally not permitted, unless specially approved by the ABS Engineering Office.